

Isolation and Reactivity of Silepins with a Sterically Demanding Silyl Ligand

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Silacycloheptatriene (silepin) species are novel silicon compounds reported in recent years. The interplay between the "closed" silepin and the "open" silylene form enables an enhanced stability of the low valent species while maintaining a high reactivity towards small molecules. In this work, two new silepins of similar structures to literature known compounds bearing modified silyl ligands are reported. A unique intra-

Introduction

In the past decades, a series of low-valent silicon species were isolated and reported (Figure 1). Among all newly discovered silylene compounds, acyclic silylenes are attracting major focus of main-group chemists due to the particularly small energy difference of the frontier orbitals and the sterical flexibility.^[1] These unique properties allow them to exhibit similar behavior towards small molecules, such as oxidative addition, which is reminiscent of transition metal complexes.^[2]

Intramolecular insertions in low-valent silylene species are scarcely reported to date.^[3] Usually, a steric approximation of neighboring groups within a molecule is required, as well as a highly reactive silylene atom. Due to the natural electron deficiency of the Si(II) atom,^[4] such processes are usually irreversible, leading to the final Si(VI) species, e.g. **A'**, **B'**, **E'** (Figure 2), from the respective silylene **A**, **B**, **E** (Figure 2).^[5]

In 2017, we described the isolation of the first silepin based on an acyclic silylene (Figure 3).^[6] The ligand applied here consists of a hypersilyl group $(-Si(TMS)_3)$ and a *N*-heterocyclic

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	Supporting information for this article is available on the WWW

- Supporting information for this article is available on the WWW under https://doi.org/10.1002/ejic.202400045
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molecular activation of an aromatic hydrogen is found, and the respective formed hydrosilanes are characterized. We further synthesized iron(0) carbonyl complexes of known and new silepins in order to investigate their electronic properties relative to each other to gain more insight into substitution effect in such compounds.



Figure 1. Selected literature known acyclic silylenes. Dipp=2,6-Diisopropyl phenyl. TMS=Trimethylsilyl.



Figure 2. Literature known intramolecular insertions of Si(II) centers into the C–H bonds of attached Dipp groups. $^{[6-8]}$



Figure 3. Selected examples of literature known silepins in equilibrium with their acyclic silylene form. *i*Pr = *lso*propyl.

Eur. J. Inorg. Chem. 2024, 27, e202400045 (1 of 7)

imine (NHI). NHIs, conventionally based on NHCs (N-heterocyclic carbenes), are σ - and π -electron donating moieties with a vast variety of steric features.^[7] In this case, the NHI bearing a 2,6diisopropyl phenyl (Dipp) group, derived from the DippNHC, allows a reversible insertion of F into its aromatic framework, thus possessing a relatively high stability as a silepin (Si(IV)) while maintaining the reactivity of an acyclic silylene (Si(II)). The significant advantage of silepin structures is, therefore, the interplay between both oxidative states (II, IV) of silicon, demonstrating a key feature for potential catalytic applications. Initial studies on substituent effects in such silepin forms were performed with compound G/G' bearing a modified silyl group (-Si(^tBu)₃) as a sigma donating ligand.^[8] Upon exposure of F' and \mathbf{G}' to N₂O, the respective formed silanone species (R₂Si=O) of **G** is found to have an enhanced stability. Additionally, silepin G' can be used as a building block in the formation of heterodinuclear Al-Si bonds resulting in the isolation of an aluminata-silene featuring an Al=Si core with a multiple bond character,^[9] thus, demonstrating an interesting utilization of silepin species in the isolation of novel main-group compounds. Further investigations on silepins were conducted throughout recent years, whereby a room temperature observable equilibrium of H and H' was reported in 2022.^[10] This was mainly achieved by the application of a sterically congested bis(trimethylsilyl)triisopropylsilylsilanide. H/H' shows an enhanced reactivity towards small molecules, illustrating, once again, the importance of substituent effect on such structures. Subsequently, our group reported a new silepin (J') with a modified imine ligand based on a cyclic alkyl amino carbene (cAAC).^[11] This type of *N*-heterocyclic imine (NHI) based on cAAC has drawn attention in recent years.^[12] The electronic features, as well as steric demands of cAACs relative to NHC, are distinctively different from each other, allowing effective stabilization of not only transition metal complexes but also pioneering main-group compounds.^[13] Structure J' is found to have an increased stability in its closed silepin form compared to its related structure F', and contemporary reported similar compounds as shown in reactivity studies and DFT calculations.

In this work, we want to present two new silepin structures contributed to the question whether we can influence the electronic properties and reactivity of the silepin with simple ligand modifications.

Results and Discussion

Synthesis of New Silepins

After our previously reported silepins **F'**, **G'** and **J'**, we intended to further investigate the impact of silyl ligand modification. For this purpose, we first isolated the silyl ligand KSi(TMS)₂SiPh₃ with comparably different electronics and steric features than the previously applied KSi(TMS)₃ following literature known procedures.^[14] Silepins **1** and **2** (Scheme 1) are obtained analogously to our reported synthetic route with the inseparable side product BrSi(TMS)₂SiPh₃ due to their identical solubility.



Scheme 1. Last synthesis step towards the isolation of silepins 1 and 2.

Various purification attempts were made to separate silepins **1** and **2** from their side product. Crystallization in common organic solvents (Hexane, pentane, toluene, THF, E_2O) and PMe₃, sometimes working for compounds that don't crystallize in common solvents, did not lead to pure precipitated product nor crystals suitable for SC-XRD analysis. Washing the oily mixture consisting of silepin and side product with HMDSO (hexamethyl disiloxane) and MeCN, the latter reported by us to be able to wash out the side product during the synthesis of silepin **J**', only resulted in a homogeneous solution. Thus, a suitable purification method has not been found yet.

Analyzing the ¹H NMR spectrum of 1, we observed three asymmetrical aromatic protons (6.08 ppm-6.48 ppm) due to the formed silepin ring with one of the diisopropyl phenyl (Dipp) groups. Additionally, the imidazole ring protons are split into two different doublets at 5.93 ppm and 6.63 ppm with an integral of 1, which is likewise found in its related structure F' due to the asymmetric electronic environment after an intramolecular insertion of the silvlene atom. Similar aromatic proton shifts are determined in the ¹H NMR spectrum of 2. The Dipp protons are split and found at 5.79 ppm-6.45 ppm, hinting at a successful intramolecular insertion. Relevant ²⁹Si NMR shifts are listed in Table 1. We will be referring the silicon atom embedded in the silepin ring as "central Si or ${\rm Si}_{\rm central}$ " and the silicon atom bound to it as "silyl Si or Si_{silyl ligand}" for convenience. We found identical ²⁹Si shifts of the central silicon atom for related structures F^\prime and 1 as well as J^\prime and 2 bearing the same imine ligand motif. Thus, the shift of the central Si in the "closed" silepin form seems not to be affected by the silyl ligand modification from hypersilyl to bis(TMS)triphenylsilyl silyl ligand. Sisilvl ligand in 1 and 2 show typical values in the high field shifted area as a result of the electron-rich environment.

Table 1. ²⁹ Si NMR shifts (ppm) of the "central" and "silyl" silicon atom.						
Silepin	Si(central)	Si(silyl ligand)				
F'	16.1	-135.5				
1	16.1	-132.6				
J'	17.6	-135.7				
2	17.5	-134.1				

Research Article doi.org/10.1002/ejic.202400045

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Interestingly, silepins 1 and 2 can selectively undergo a sp²C-H activation of the aromatic proton in the triphenylsilyl moiety at elevated temperatures, forming the hydrosilane species 3 and 4, respectively (Scheme 2). Insertions into aliphatic and aromatic C-H bonds of transition metal centers have been known for decades.^[15] It is, however, rarely found regarding silylenes. Examples of aliphatic C-H cleavage, interor intramolecularly, are reported moderately to date, while aromatic C-H bonds are only cleaved intermolecularly to our knowledge.^[16] Due to the previously mentioned purification problems in the synthesis of 1 and 2, the existing side product, BrSi(TMS)₂SiPh₃, could not be successfully removed from 3 and 4 either with the mentioned procedures. Even though the side product stays extensively inactive during the heating process of 1 and 2, it causes a minor H/Br exchange reaction, forming the respective Si-Br species and HSi(TMS)₂SiPh₃. This can be observed in the crystal structure of 4, whereby a bromide atom with a 2% occupancy is bonding to the Si1 instead of a hydride.

¹H NMR spectra show a proton shift for SiH at 5.23 ppm (**3**) and 6.56 ppm (4) with ²⁹Si satellites. Both signals possess an almost identical ¹J_{SiH} coupling constant (193.0 Hz for 3, 190.1 Hz for 4), which is in a similar range found in related hydrosilane structures A', B', and E'. The central silicon atom adjacent to the hydrogen atom is found at a 29 Si NMR shift of -35.5 ppm (3) and -42.2 ppm (4), displaying, once again, particular similarity to each other. In great contrast to A', B' and E', no insertion into the isopropyl C-H bond of the Dipp moiety was found. Thus, it is noteworthy that a bond cleavage of a sp²C--H is preferred to the $sp^{3}C-H$ in case of silepins 1 and 2. We assume that a highly reactive silylene atom, as well as a steric approximation of an existing phenyl or aryl group bearing an ortho hydrogen, are crucial for this reactivity, which explains why A, B, and E do not display such behaviors due to the lack of suitable functional groups. The final structure of 4 is supported by SC-XRD analysis (Figure 4). We proposed a likewise structure for 3 because of the similar chemical shifts and coupling constants in the ¹H and ²⁹Si NMR spectrum, as discussed above.



Scheme 2. Reaction path to hydrosilanes 3 and 4.



Figure 4. Molecular structure of compound **4** with ellipsoids set at the 50% probability level. The bromide atom (2% occupancy) attached to the Si1 and hydrogen atoms are omitted for clarity. Part of the ^{Cy}CAAC moiety and silyl groups are simplified as wireframes. Selected bond length: Si1–H1 1.402(8) Å, Si1–N1 1.687(2) Å, Si1–Si2 2.3608(8) Å, Si2–Si3 2.3575(9) Å, Si3–C3 1.886(2) Å, C2–C3 1.405(3) Å, Si1–C2 1.891(2) Å. Selected angles: C2–Si1–Si2 99.89(7)°, Si1–Si2–Si3 88.83(3)°, C3–Si3–Si2 102.47(7)°, C2–C3–Si3 119.0(2)°, C3–C2–Si1 120.3(2)°.

Structures **3** and **4** can be interpreted as the thermodynamically more stable product of the silepin synthesis. This phenomenon also indicates an enhanced stability of **F**', **J**' in their silepin form compared to **1**, **2** since no activity of **F**', **J**' in C_6D_6 could be determined even after heating at 90 °C for several days.

Fe(CO)₄L Complexes

As reported by our group beforehand, silepins of this type are commonly known as "masked silylenes", which are able to perform small molecule activation. Therefore, we are also interested in the electronic properties of the respective "open" silylene species of 1 and 2. For this purpose, the respective iron(0) carbonyl complexes of all silepins (\mathbf{F}' , \mathbf{J}' , 1, 2) reported by our group were synthesized. We expected the formation of a dative bond, as shown in Scheme 3, due to the previously mentioned silylene reactivity.

The straightforward syntheses at room temperature yielded one sole product each as the reaction outcome (5, 6, 7, 8). Thereby, we could successfully remove the inseparable side product (BrSi(TMS)₂SiPh₃) derived from the last synthesis step of 1 and 2 by precipitating the final product (7, 8) in cold pentane due to the extensive insolubility of the formed iron complex. The ²⁹Si NMR spectra show a significantly downfield shifted signal for the central Si atom in all complexes (Table 2),



5: $R_1 = {}^{Dipp}NHCN$, $R_2 = Si(TMS)_3$ 6: $R_1 = {}^{Cy}cAACN$, $R_2 = Si(TMS)_3$ 7: $R_1 = {}^{Dipp}NHCN$, $R_2 = Si(TMS)_2SiPh_3$ 8: $R_1 = {}^{Cy}cAACN$, $R_2 = Si(TMS)_2SiPh_3$

Scheme 3. Reaction of silepins $F^\prime,\,J^\prime,\,1,\,2$ with iron(0)pentacarbonyl to complexes 5–8.

Table 2. Selected analytical data of the respective silylene-iron(0) carbonyl complexes.						
Complex	Si(central)	CO vibration bands	Si1–Fe1			
5	272.7	2007, 1927, 1876	2.246(1)			
6	253.1	2005, 1927, 1881	2.2331(7)			
7	273.1	2021, 1953, 1920, 1894	2.2345(5)			
8	247.5	2027, 1954, 1926, 1900	2.2574(6)			

suggesting a formation of the desired open silylene form and the presence of a dative bond. Additionally, we determined similar shifts of the Si_{central} in complexes with the same imine ligand (5, 7, and 6, 8). The deviation in the values is thus solely dependent on the silyl ligand. While the difference in the ²⁹Si shifts in 5 and 7 is almost negligible, we can observe a slightly deshielded silylene atom in 6 compared to 8 under consideration of the standard deviation in ²⁹Si NMR spectra. All newly isolated iron complexes could also be characterized with SC-XRD analysis for definite proof (Figure 5). These structures also implement a successful isolation of 1 and 2.

Closer investigations of the Fe1–Si1 bond, we can determine values in the range of comparable, literature reported compounds with no deviation from the norm.^[17,18]



Figure 5. Molecular structure of compound **6** (left) and compound **8** (right) with ellipsoids set at the 50% probability level. Hydrogen atoms are omitted for clarity. Part of the ^{Cy}CAAC moiety and the silyl groups are simplified as wireframes. Selected bond length in structure **6**: Fe1–Si1 2.2331(7) Å, Fe1–C2 1.774(2) Å, Fe1–C3 1.795(3) Å, Fe1–C4 1.779(2) Å, Fe1–C5 1.782(3) Å, Si1–Si2 2.3466(9) Å, Si1–N1 1.642(2) Å. Selected angles in structure **6**: N1–Si1–Si2 112.56(7)°, Si1–Fe1–C3 165.42(8)°. Selected bond length in structure **8**: Fe1–Si1 2.2574(7) Å, Fe1–C2 1.768(2) Å, Fe1–C3 1.785(2) Å, Fe1–C4 1.783(2) Å, Fe1–C5 1.800(2) Å, Si1–Si2 2.4038(6) Å, Si1–N1 1.648(2) Å. Selected angles in structure **8**: N1–Si1–Si2 115.04(6)°, Si1–Fe1–C3 172.54(7)°.

To draw conclusions on the electronic properties of the $Si_{central}$ and to compare the donor strength of the silylenes to their lighter congener, we added a conventional NHC (IMe₄) to complexes **7** and **8**. A ligand exchange can't be determined, thus also excluding the route to possibly obtain pure silepin **1** and **2** by releasing the silylene ligand from their iron carbonyl complexes.

Furthermore, we measured IR spectra of all $FeCO_4L$ (L = silylene ligand, Scheme 3). The experimentally determined CO stretching frequencies are all within expected ranges.[18,19] Similar C=O vibrations of complexes 5 and 6 were found, indicating that the imine ligand modification from DippNHC to ^{Cy}cAAC does not seem to have a significant impact on the silylene atom. However, the increased wavenumber of complexes 7 and 8 show an overall slightly reduced donor strength of the silvlene atom, most likely deriving from the altered silvl ligand (from -Si(TMS)₃ to -Si(TMS)₂SiPh₃). This observation is assumed to be caused by the decreased σ -donation of the silyl ligand to the silylene atom after replacing a TMS with a SiPh₃ group. The ligand modification simultaneously results in a comparably increased π -acceptance of the silylene atom (due to π -acceptor properties of the phenyl groups in SiPh₃), withdrawing electron density from the iron center, leading to higher wavenumbers.^[20]

Conclusions

In summary, we have isolated two new silepin structures 1, 2 bearing a sterically demanding silyl ligand with their inseparable side product BrSi(TMS)₂SiPh₃ at room temperature. An intramolecular sp²C-H cleavage forming the respective hydrosilanes was found in both species at elevated temperatures, which are determined as the thermodynamically more stable product of the silepin synthesis. Furthermore, we isolated the $Fe(CO)_4L$ (L=:SiR₂) complexes of compounds F', J', 1, 2. Subsequent infrared spectroscopy showed an overall decreased σ -donation and increased π -acceptance of the silvlene atom carrying the modified silyl ligand. The altered electronic effects of the stabilizing ligand from a hypersilyl group to a bis(trimethylsilyl)triphenylsilyl silyl group are assumed to cause the observed wavenumbers in the IR spectra. These findings, therefore, show the notable impact of small and simple ligand modifications in novel low-valent silicon compounds.

Experimental Section

All manipulations were carried out under argon atmosphere using standard *Schlenk* or glovebox techniques. Glassware was heat-dried under vacuum prior to use. Unless otherwise stated, all chemicals were purchased commercially and used as received. All solvents were refluxed over sodium, distilled, and deoxygenated prior to use. Deuterated solvents were obtained commercially and were dried over 3 Å molecular sieves prior to use. All NMR samples were prepared under argon in *J. Young* PTFE tubes. KSi(TMS)₃, KSi(TMS)₂SiPh₃, ^{Dipp}NHC silepin **F**' and ^{Cy}CAAC silepin **J**' were synthesized according to procedures described in the literature.^(6,11,14) NMR spectra were recorded on Bruker AV-500C or



AV-400 spectrometers at ambient temperature (300 K) unless otherwise stated. ¹H, ¹³C{H}, and ²⁹Si_{ig}{H} NMR spectroscopic chemical shifts (δ) are reported in ppm. δ (¹H) and δ (¹³C) were referenced internally to the relevant residual solvent resonances. δ (²⁹Si) was referenced to the signal of tetramethylsilane (TMS, δ = 0 ppm) as external standard. All ²⁹Si_{ig} NMR spectra underwent auto baseline correction (*Whittaker* Smoother). FT-IR spectra were recorded on a Vertex 70 from Bruker with a Platinum ATR unit. A solution of the sample in pentane was drop-casted onto the ATR crystal and dried under a stream of nitrogen. Liquid Injection Field Desorption Ionization Mass Spectrometry (LIFDI-MS) was measured directly from an inert atmosphere glovebox with a *Thermo Fisher Scientific* Exactive Plus Orbitrap equipped with an ion source from *Linden* CMS. Melting points were determined in sealed glass capillaries under inert gas with a *Büchi* Melting Point B-540.

Svnthesis of 1: $^{\mbox{\tiny Dipp}}\mbox{NHC-SiBr}_3$ (120 mg, 198 mmol, 1.0 eq.) and KSi(TMS)₂SiPh₃ (2.0 eq.) is dissolved in toluene (3 mL) and stirred at r.t. for 1 h. After evaporation of the solvent, pentane (5 mL) is added, and the suspension is filtered through a PE syringe filter. Pentane is then removed, and compound 1 (135 mg, 156 µmol, 87%) is obtained with its side product BrSi(TMS)₂SiPh₃ (81 mg, 155 µmol, 87%) as a 1:1 inseparable mixture. The yield is calculated with the measured mass of the mixture (216 mg). ¹H NMR (500 MHz, C_6D_6): δ [ppm] = 7.80–7.77 (m, 7H, H_{Ph}), 7.76–7.71 (m, 8H, $H_{Ph}),\ 7.18{-}7.16$ (m, 15H, $H_{Ph\ sideproduct}),\ 7.16{-}7.15$ (m, 3H, $H_{Ar}),\ 6.63$ (d, J=3.2 Hz, 1H, N–C–H), 6.46 (d, J=12.9 Hz, 1H, H_{Ar}), 6.43 (dd, J=6.5, 1.2 Hz, 1H, H_{Ar}), 6.13–6.07 (m, 1H, H_{Ar}), 5.93 (d, J = 2.9 Hz, 1H, N-C-H), 3.29-3.13 (m, 2H, CH(CH₃)₂), 3.04-2.89 (m, 2H, CH(CH₃)₂), 1.39 (d, J=6.8 Hz, 3H, CH₃), 1.22–1.20 (m, 8H, CH₃), 1.14 (dd, J=6.8, 2.4 Hz, 4H, CH₃), 1.09 (dd, J=6.8, 4.7 Hz, 6H, CH₃), 0.92 (d, J=6.8 Hz, 3H, CH₃), 0.29 (s, 9H, H_{TMS}), 0.23 (s, 9H, H_{TMS}), 0.17 (s, 18H, H_{TMS sideproduct}). ¹³C{H} NMR (126 MHz, C₆D₆): δ [ppm]=156.81 (C=N), 148.12 (C_{Ar}), 147.04 (C_{Ar}), 144.95 (C_{Ar}), 137.57 (C_{Ar}), 137.43 (C_{Ph}), 136.75 (C_{Ph sideproduct}), 135.00 (C_{Ph sideproduct}), 133.68 (C_{Ph}), 130.58 (C_{Ph}), 129.99 ($C_{Ph \ sideproduct}$), 129.45 (C_{Ph}), 129.33 (C_{Ar}), 129.17 (C_{Ar}), 128.57 $(C_{Ph\ sideproduct}),\ 128.43\ (C_{Ar}),\ 125.70\ (C_{Ar}),\ 124.20\ (C_{Ar}),\ 124.14\ (C_{Ar}),$ 117.65 (C-N), 110.12 (C-N), 32.00 (CH(CH₃)₂), 29.37 (CH(CH₃)₂), 28.81 (CH₃), 28.48 (CH₃), 26.40 (CH₃), 25.84 (CH₃), 25.40 (CH₃), 23.68 (CH₃), 23.27 (CH₃), 22.91 (CH₃), 22.66 (CH₃), 21.31 (CH₃), 3.89 (C_{TMS}), 3.58 (C_{TMS}), 0.03 (C_{TMS sideproduct}). ²⁹Si{H} NMR (99 MHz, C₆D₆): δ [ppm]= 16.07 (Si_{central}), -8.50 (Si_{TMS}), -9.53 (Si_{TMS}), -9.55 (SiPh_3), -11.54 $(Si_{TMS \ sideproduct}), \ -20.27 \ (Si_{Ph \ sideproduct}), \ -26.48 \ (BrSi(TMS)_2SiPh_3),$ -132.58 (Si(TMS)₂SiPh₃). LIFDI-MS: Calculated: m/z=863.4338; Experimental: m/z = 863.4311 [1]⁺ (+ 6.65 ppm error).

Synthesis of 2: ^{Cy}cAAC-SiBr₃ (120 mg, 198 µmol, 1.0 eq.) and $KSiTMS_2SiPh_3$ (187 mg, 396 μ mol, 2.0 eq.) is dissolved in toluene (3 mL) and stirred at r.t. for 1 h. After evaporation of the solvent, pentane (5 mL) is added, and the suspension is filtered through a PE syringe filter. Pentane is then removed, and compound 2 (139 mg, 173 µmol, 88%) is obtained with its side product $BrSiTMS_2SiPh_3$ (88.8 mg, 173 µmol, 88%) as a 1:1 inseparable mixture. The yield is calculated with the measured mass of the mixture (227 mg). ¹H NMR (500 MHz, $C_6 D_6$): δ [ppm] = 7.86–7.70 (m, 15H, H_{Ph sideproduct}), 7.26–7.22 (m, 6H, H_{Ph}), 7.21–7.17 (m, 5H, H_{Ph}), 7.14 (d, J = 5.6 Hz, 4H, H_{Ph}), 6.43 (d, J = 13.1 Hz, 1H, H_{Ar}), 6.31 (d, J =5.8 Hz, 1H, H_{Ar}), 5.81 (dd, J=13.5, 5.4 Hz, 1H, H_{Ar}), 3.26 (h, J=6.8 Hz, 1H, CH(CH₃)₂), 2.76 (hept, J = 7.2, 6.7 Hz, 1H, CH(CH₃)₂), 2.09 (d, J =17.7 Hz, 3H, H_{Cv}), 1.86–1.77 (m, 2H, CH), 1.73–1.65 (m, 2H, H_{Cv}), 1.57 (dd, J=13.1, 2.4 Hz, 2H, H_{Cy}), 1.50 (s, 3H, H_{Cy}), 1.28-1.23 (m, 9H, CH₃), 1.08 (d, J = 6.8 Hz, 3H, CH₃), 1.01 (d, J = 5.0 Hz, 3H, CH₃), 1.00 (d, J =5.2 Hz, 3H, CH₃), 0.34 (s, 9H, H_{TMS}), 0.29 (s, 9H, H_{TMS}), 0.15 (s, 18H, H_{TMS sideproduct}). ¹³C{H} NMR (126 MHz, C₆D₆): δ [ppm]=179.90 (C=N), 144.99 (C_{Ar}), 137.52 (C_{Ph sideproduct}), 136.75 (C_{Ph sideproduct}), 135.00 (C_{Ph}), 134.29 (C_{Ph}), 133.65 (C_{Ar}), 129.99 (C_{Ph sideproduct}), 129.32 (C_{Ph}), 129.13 (C_{Ph}), 128.75 (C_{Ph}), 128.57 (C_{Ar}), 128.43 (C_{Ph sideproduct}), 125.70 (C_{Ar}), 124.54 (C_{Ar}), 58.54 (C–N), 52.87 (C–C–N), 42.40 (C–C=N), 37.24 (C_{Cy}), 37.15 (C_{Cy}), 32.24 (C_{Cy}), 31.26 (C_{Cy}), 30.88 (CH(CH₃)₂), 29.20 (CH(CH₃)₂), 26.14 (C_{Cy}), 25.70 (CH₃), 22.97 (CH₃), 22.83 (CH₃), 22.77 (CH₃), 21.94 (CH₃), 21.30 (CH₃), 3.92 (C_{TMS}), 3.85 (C_{TMS}), 0.04 ($C_{TMS \ sideproduct</sub>$). ²⁹Si{H} NMR (99 MHz, C_6D_6): δ [ppm] = 17.53 (Si_{central}), -8.48 (Si_{TMS}), -8.54 (Si_{TMS}), -9.48 (Si_{Ph}), -11.54 (Si_{TMS \ sideproduct}), -20.28 (Si_{Ph \ sideproduct}), -26.50 (BrS*i*(TMS)₂SiPh₃), -134.08 (S*i*(TMS)₂SiPh₃). LIFDI-MS: Calculated: m/z=800.4229; Experimental: m/z=800.4213 [2]⁺ (+ 1.99 ppm Error).

Synthesis of 3: A solution of a 1:1 mixture of 1 and BrSi(TMS)₂SiPh₃ (33 mg) in C_6D_6 is heated to 90 °C for 1 week, forming the intramolecular insertion product 3 in quantitative yield. ¹H NMR (400 MHz, C_6D_6) δ 7.87–7.83 (m, 3H, H_{Ar}), 7.81–7.62 (m, 9H, H_{Ph}), 7.58–7.53 (m, 2H, H_{Ar}), 7.35 (td, J=7.4, 1.2 Hz, 1H, H_{Ar}), 7.24–7.16 (m, 10H, H_{Ph sideproduct}), 7.15–7.11 (m, 5H, H_{Ph sideproduct}), 7.11–7.06 (m, 6H, H_{Ph}), 6.05 (s, 2H, N–C–H), 5.23 (s, 1H, with ^{29}Si satellites $^{1}J(SiH) =$ 193.0 Hz, SiH), 3.31 (hept, J=6.7 Hz, 4H, CH(CH₃)₂), 1.31 (dd, J=6.8, 1.8 Hz, 12H, CH₃), 1.19 (dd, J=6.9, 2.3 Hz, 12H, CH₃), 0.16 (s, 18H, $H_{\text{TMS sideproduct}}),~0.14$ (s, 9H, $H_{\text{TMS}}),~-0.14$ (s, 9H, $H_{\text{TMS}}).$ $^{13}\text{C}\text{H}$ NMR (101 MHz, C_6D_6): δ [ppm]=153.78 (C=N), 148.06 ($C_{Ar, Si-ring}$), 147.52 (C_{Ar, Si-ring}), 146.67 (C_{Ar, Si-ring}), 145.14 (C_{Ar, Si-ring}), 138.59 (C_{Ar, Si-ring}), 137.73 $(C_{Ar, SI-ring})$, 136.88 $(H_{Ph \ sideproduct})$, 136.76 (C_{Ar}) , 136.53 (C_{Ar}) , 136.44 (C_{Ph}) , 135.03 (H_{Ph sideproduct}), 134.89 (C_{Ph}), 134.79 (C_{Ph}), 134.53 (C_{Ph}), 129.99 $(H_{Ph \ sideproduct}), \ 129.65 \ (C_{Ph}), \ 129.34 \ (C_{Ph}), \ 129.01 \ (C_{Ph}), \ 128.65 \ (C_{Ph}),$ 128.43 ($H_{Ph \ sideproduct}$), 124.30 (C_{Ar}), 124.15 (C_{Ar}), 115.04 (C–N), 29.06 (CH(CH₃)₂), 29.02 (CH(CH₃)₂), 25.66 (CH₃), 25.11 (CH₃), 23.84 (CH₃), 23.78 (CH_3), 2.60 (C_{TMS}), 2.46 (C_{TMS}), 0.05 (C_{TMS \ sideproduct}). $^{29}Si\{H\}\ NMR$ (99 MHz, C_6D_6): δ [ppm] = -4.60 (Si_{TMS}), -9.01 (Si_{TMS}), -10.11 (SiPh₃), -20.27 (Si_{Ph} -11.54 (Si_{TMS sideproduct}), sideproduct), -26.49(BrSi(TMS)₂SiPh₃), -35.48 (Si_{central}), -134.67 (Si(TMS)₂SiPh₃). LIFDI-MS: Calculated: m/z=863.4338; Experimental: m/z=863.4261 [3]+ (+12.45 ppm error).

Synthesis of 4: A solution of a 1:1 mixture of 2 and BrSi(TMS)₂SiPh₃ (33 mg) in C_6D_6 is heated to 90 °C for 1 week, forming the intramolecular insertion product 4 in quantitative yield. ¹H NMR (400 MHz, C_6D_6): δ [ppm] = 7.96–7.92 (m, 2H, H_{Ar}), 7.81–7.68 (m, 10H, $H_{Ph, sideproduct}$), 7.34 (t, J=7.7 Hz, 1H, H_{Ar}), 7.27–7.22 (m, 3H, H_{Ph, sideproduct}), 7.22-7.19 (m, 2H, H_{Ph, sideproduct}), 7.19-7.16 (m, 5H, H_{Ph}), 7.15-7.01 (m, 8H, H_{Ph}), 6.92-6.88 (m, 1H, H_{Ph}), 6.56 (s, 1H, with ²⁹Si satellites ¹J(SiH) = 190.1 Hz, SiH), 3.14 (m, 2H, CH(CH₃)₂), 2.26-2.13 (m, 2H, CH₂), 2.12 (s, 1H, H_{Cv}), 1.94–1.73 (m, 3H, H_{Cv}), 1.70–1.58 (m, 4H, H_{cy}), 1.51–1.38 (m, 2H, H_{cy}), 1.29–1.23 (m, 10H, CH_3), 1.13 (d, J = 6.7 Hz, 3H, CH₃), 1.07 (d, J = 9.6 Hz, 6H, CH₃), 0.41 (s, 9H, H_{TMS}), 0.16 (s, 18H, $H_{TMS \ sideproduct}$), 0.05 (s, 9H, H_{TMS}). ¹³C{H} NMR (101 MHz, C_6D_6): $\delta \text{ [ppm]} \!=\! 169.94 \text{ (C}\!=\!\!\text{N}\text{), } 152.56 \text{ (C}_{\text{Ar, Si-ring}}\text{), } 149.60 \text{ (C}_{\text{Ar, Si-ring}}\text{), } 149.12$ $(C_{Ar, Si-ring})$, 144.10 $(C_{Ar, Si-ring})$, 138.83 $(C_{Ar, Si-ring})$, 137.33 $(C_{Ar, Si-ring})$, 137.01 $(C_{Ph}), \ 136.88 \ (C_{Ph}), \ 136.76 \ (C_{Ph} \ _{sideproduct}), \ 136.42 \ (C_{Ph}), \ 135.79 \ (C_{Ph}),$ 135.03 (C_{Ph sideproduct}), 134.45 (C_{Ph}), 134.26 (C_{Ar}), 129.99 (C_{Ph sideproduct}), 129.34 (C_{Ar}), 129.24 (C_{Ph}), 128.88 (C_{Ph}), 128.57 ($C_{Ph \ sideproduct}$), 125.70 $(C_{Ar}),\ 124.75\ (C_{Ph}),\ 124.62\ (C_{Ar}),\ 61.00\ (C-N),\ 48.22\ (C-C-N),\ 47.20$ (C-C=N), 36.63 (C_{Cy}) , 35.96 (C_{Cy}) , 30.92 (C_{Cy}) , 29.47 (C_{Cy}) , 29.30 (CH(CH₃)₂), 29.19 (CH(CH₃)₂), 27.95 (C_{cy}), 26.77 (CH₃), 25.41 (CH₃), 23.84 (CH₃), 23.74 (CH₃), 22.72 (CH₃), 22.49 (CH₃), 2.81 (C_{TMS}), 2.78 (C_{TMS}), 0.05 (C_{TMS sideproduct}). ²⁹Si{H} NMR (99 MHz, C₆D₆): δ [ppm] = -6.64 (Si_{TMS}), -8.94 (Si_{TMS}), -10.56 (SiPh₃), -11.54 (Si_{TMS sideproduct}), -20.28 (Si_{Ph sideproduct}), -26.49 (BrSi(TMS)₂SiPh₃), -42.19 (Si_{central}), -129.29 (Si(TMS)₂SiPh₃). LIFDI-MS: Calculated: m/z=800.4229; Experimental: $m/z = 800.4114 [4]^+$ (+14.36 ppm error).

Synthesis of 5: FeCO₅ (8.00 μL, 59.0 μmol, 2.0 eq.) was added to a solution of ^{Dipp}NHC silepin **F**' (20.0 mg, 29.5 μmol, 1.0 eq.) in toluene (1 mL). The mixture was stirred at r.t. for 16 h. The solvent was completely evaporated in *vacuo* to afford the product as an orange oil (18.3 mg, 73%). ¹H NMR (500 MHz, C₆D₆): δ [ppm]=7.22-7.17 (m, 4H, H_{Ar}), 7.07 (dd, J=7.4, 2.0 Hz, 2H, H_{Ar}), 6.09 (s, 2H, N–C–H), 3.85 (h, J=6.8 Hz, 2H, CH(CH₃)₂), 2.82 (hept, J=6.8 Hz, 2H, CH(CH₃)₂),



1.57 (d, J = 6.7 Hz, 6H, CH₃), 1.30 (d, J = 6.7 Hz, 6H, CH₃), 1.11 (d, J = 6.7 Hz, 6H, CH₃), 0.98 (d, J = 6.7 Hz, 6H, CH₃), 0.22 (s, 27H, H_{TMS}). ¹³**C {H} NMR** (126 MHz, C₆D₆): δ [ppm] = 215.58 (CO), 152.56 (C=N), 148.33 (C_{Ar}), 146.42 (C_Ar), 133.53 (C_{Ar}), 130.66 (C_Ar), 129.33 (C_Ar), 125.70 (C_Ar), 125.14 (C_Ar), 124.40 (C_Ar), 118.19 (CH–N), 28.77 (CH₃), 28.61 (CH₃), 26.54 (CH₃), 26.27 (CH₃), 23.39 (CH₃), 23.15 (CH₃), 2.96 (C_{TMS}). ²⁹**Si{H} NMR** (80 MHz, C₆D₆): $\delta = 272.72$ (Si:), -9.45 (TMS), -92.89 (Si(TMS)₃). **LIFDI-MS**: Calculated: m/z = 845.3014; Experimental: m/z = 845.2930 [**5**]⁺ (+9.93 ppm error). **IR (cm⁻¹)**: 2958 (m), 2892 (m), 2006 (s), 1906 (s), 1875 (s), 1524 (s), 1457 (m), 1243 (s), 1034 (m), 825 (s).

Synthesis of 6: FeCO₅ (9.95 μ L, 97.5 μ mol, 2.0 eq.) was added to a solution of $^{\text{Cy}}\text{cAAC}$ silepin J (30 mg, 48.7 $\mu\text{mol},$ 1.0 eq.) in toluene (1 mL). The mixture was stirred at r.t. for 10 days. The solvent was completely evaporated in vacuo to afford the product as an orange oil (33 mg, 91%). ¹H NMR (400 MHz, C_6D_6) δ [ppm]=7.15-7.12 (m, 2H, H_{A}), 6.99 (dd, J = 5.4, 4.0 Hz, 1H, H_{A}), 3.43 (hept, J = 6.4 Hz, 1H, CH(CH₃)₂), 2.97 (hept, J=6.7 Hz, 1H, CH(CH₃)₂), 2.30 (td, J=13.1, 3.9 Hz, 1H, CH₂), 2.25–2.17 (m, 1H, H_{Cy}), 1.91 (td, J=13.1, 3.7 Hz, 1H, CH₂), 1.86–1.55 (m, 7H, H_{Cv}), 1.50 (d, J = 6.6 Hz, 3H, CH₃), 1.42–1.26 (m, 2H, H_{Cy}), 1.22 (d, J=6.6 Hz, 3H, CH₃), 1.16–1.11 (m, 9H, CH₃), 0.88 (s, 3H, CH_3), 0.34 (s, 27H, H_{TMS}). $^{13}\text{C}\text{H}$ NMR (101 MHz, C_6D_6): δ [ppm] = 215.11 (CO), 170.92 (C=N), 149.30 (C_{Ar}), 147.30 (C_{Ar}), 131.17 $(C_{Ar}), \ 129.03 \ (C_{Ar}), \ 125.46 \ (C_{Ar}), \ 124.41 \ (C_{Ar}), \ 65.35 \ (C-N), \ 49.31$ (C–C–N), 44.86 (C–C=N), 39.49 (C_{cy}), 32.87 (C_{cy}), 31.17 (C_{cy}), 29.24 (C_{Cy}), 28.98 (CH(CH₃)₂), 28.76 (CH(CH₃)₂), 28.51 (C_{Cy}), 27.35 (CH₃), 25.11 (CH₃), 24.30 (CH₃), 23.25 (CH₃), 22.33 (CH₃), 22.02 (CH₃), 3.16 (C_{TMS}). ²⁹Si{H} NMR (99 MHz, C_6D_6) δ [ppm]=253.11 (Si:), -9.73 (Si_{TMS}), -94.15 (Si(TMS)₃). LIFDI-MS: Calculated: m/z=782.2905; Experimental: m/z = 782.2835 [6]⁺ (+8.94 ppm error). IR (cm⁻¹): 2950 (w), 2890 (m), 2005 (s), 1921 (s), 1881 (s), 1436 (s), 1242 (s), 824 (s).

Synthesis of 7: FeCO_5 (5.90 $\mu\text{L},$ 43.5 $\mu\text{mol},$ 2.0 eq.) was added to an inseparable mixture (30 mg) of ^{Dipp}NHC silepin-SiPh₃ 1 (18.8 mg, 21.8 μ mol, 1.0 eq.) and BrSi(TMS)₂SiPh₃ (11.2 mg) in toluene (1 mL). The mixture was stirred at r.t. for 16 h. The solvent was completely evaporated in vacuo and the remains dissolved in pentane to precipitate pure complex 7. After centrifugation and separation of the solvent, the product is dried in vacuo to afford a yellow solid (11.2 mg, 50%). ¹H NMR (500 MHz, C_6D_6): δ [ppm] = 7.82–7.79 (m, 6H, H_{Ar}), 7.24–7.16 (m, 13H, H_{Ph}), 7.05 (m, 2H, H_{Ph}), 6.10 (s, 2H, CH-N), 3.97 (hept, J=6.7 Hz, 2H, CH(CH₃)₂), 2.81 (hept, J=6.7 Hz, 2H, CH(CH₃)₂), 1.61 (d, J=6.7 Hz, 6H, CH₃), 1.28 (d, J=6.7 Hz, 6H, CH₃), 1.13 (d, J = 6.7 Hz, 6H, CH₃), 0.97 (d, J = 6.6 Hz, 6H, CH₃), 0.01 (s, 18H, H_{TMS}). ¹³C{H} NMR (126 MHz, C_6D_6): δ [ppm]=215.42 (CO), 153.18 (C=N), 148.38 (C_{Ar}), 146.69 (C_{Ar}), 137.60 (C_{Ar}), 136.27 (C_{Ar}), 133.82 (C_{Ar}), 130.72 (C_{Ar}), 129.60 (C_{Ph}), 127.95 (C_{Ph}), 125.04 (C_{Ph}), 124.54 (C_{Ph}), 118.49 (CH–N), 28.77 (CH(CH₃)₂), 28.75 ((CH(CH₃)₂), 26.69 (CH₃), 26.53 (CH₃), 23.17 (CH₃), 23.02 (CH₃), 3.48 (C_{TMS}). ²⁹Si{H} **NMR** (99 MHz, C_6D_6): δ [ppm] = 273.09 (Si:), -8.76 (Si_{TMS}), -9.85 (SiPh₃), -94.41 (Si(TMS)₂SiPh₃). LIFDI-MS: Calculated: m/z = 1031.3484; Experimental: m/z = 1031.3546 [7]⁺ (-6.01 ppm error). Melting point: 206.6 °C. IR (cm⁻¹): 3084 (w), 2958 (s), 2921 (s), 2021 (s), 1953 (s), 1919 (s), 1983 (s), 1548 (s), 1461 (m), 1244 (s), 1104 (s), 834 (s).

Synthesis of 8: FeCO₅ (6.10 µL, 44.9 µmol, 2.0 eq.) was added to an inseparable mixture (30 mg) of ^{Cy}cAAC silepin–SiPh₃ 2 (18.0 mg, 22.5 µmol, 1.0 eq.) and BrSi(TMS)₂SiPh₃ (12 mg) in toluene (1 mL). The mixture was stirred at r.t. for 16 h. The solvent was completely evaporated in *vacuo*, and the remains were dissolved in pentane to precipitate pure complex 8. After centrifugation and separation of the solvent, the product is dried in vacuo to afford a yellow solid (12.7 mg, 58%). ¹H NMR (400 MHz, C₆D₆): δ [ppm]=7.78–7.72 (m, 6H, H_{Ph}), 7.15–7.10 (m, 9H, H_{Ph}), 7.08 (d, J=4.6 Hz, 1H, H_{Ar}), 7.05 (d, J=7.8 Hz, 1H, H_{Ar}), 6.73 (dd, J=7.4, 2.0 Hz, 1H, H_{Ar}), 3.51 (hept, J=

6.2 Hz, 1H, CH(CH₃)₂), 2.61 (hept, J=6.9 Hz, 1H, CH(CH₃)₂), 2.37-2.20 (m, 2H, CH₂), 1.93–1.75 (m, 4H, H_{cy}), 1.69–1.51 (m, 6H, H_{cy}), 1.25 (d, J=6.6 Hz, 6H, CH₃), 1.07 (s, 3H, CH₃), 0.91 (d, J=6.8 Hz, 3H, CH₃), 0.77 (s, 3H, CH_3), 0.37 (s, 9H, H_{TMS}), 0.30 (s, 9H, H_{TMS}). $^{13}\text{C}\text{H}$ NMR (126 MHz, C_6D_6): δ [ppm] = 215.83 (CO), 171.95 (C=N), 149.22 (C_{Ar}), 147.94 (C_{Ar}), 137.79 (C_{Ar}), 137.38 (C_{Ar}), 137.16 (C_{Ar}), 131.22 (C_{Ar}), 129.69 (C_{Ph}), 129.41 (C_{Ph}), 125.29 (C_{Ph}), 124.74 (C_{Ph}), 65.83 (C–N), 49.95 (C–C–N), 44.82 (C–C=N), 38.80 (C_{Cy}), 33.30 (C_{Cy}), 31.46 (C_{Cy}),</sub></sub></sub> 30.08 (C_{cv}), 29.09 (CH(CH₃)₂), 28.92 (CH(CH₃)₂), 28.03 (C_{cv}), 27.66 (CH₃), 24.86 (CH₃), 24.39 (CH₃), 23.08 (CH₃), 22.63 (CH₃), 22.39 (CH₃), 4.36 (C_{TMS}), 3.90 (C_{TMS}). ²⁹Si{H} NMR (99 MHz, C_6D_6): δ [ppm] = 247.45 (Si:), -7.41 (Si_{TMS}), -7.79 (Si_{TMS}), -8.35 (SiPh₃), -95.69 (Si-(TMS)₂SiPh₃). LIFDI-MS: Calculated: m/z=968.3375; Experimental: m/z=968.3386 [8]⁺ (-1.14 ppm error). Melting point: 216.2 °C. IR (cm⁻¹): 3200–3068 (w), 2959 (s), 2927 (m), 2859 (s), 2026 (s), 1953 (s), 1925 (s), 1900 (s), 1600 (s), 1459 (m), 1428 (s), 1243 (s), 1104 (s), 833 (s), 737 (s).

Supporting Information

More experimental details for all newly synthesized compounds and single crystallographic data can be found in the Supporting Information (SI). The authors have cited additional references within the SI.^[21–28] CCDC: Deposition Numbers 2324672 (for **4**), 2324673 (for **5**), 2324675 (for **6**), 2324674 (for **7**), 2324676 (for **8**) contain the supplementary crystallographic data for this paper. These data are provided free of charge by the joint Cambridge Crystallographic Data Centre and Fachinformationszentrum Karlsruhe Access Structures service.

Acknowledgements

All authors want to express their appreciation towards Franziska Hanusch for the guidance on the SC-XRD analyses and Fabrizio E. Napoli for the LIFDI-MS measurements. Furthermore, we want to thank Martin E. Doleschal for the scientific discussions. Open Access funding enabled and organized by Projekt DEAL.

Conflict of Interests

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Keywords: low-valent · silylenes · silepins · main group · silicon

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Manuscript received: January 23, 2024 Revised manuscript received: May 16, 2024 Accepted manuscript online: May 20, 2024 Version of record online: June 28, 2024