



Preface for Robots for Manufacturing Processes and Systems

Michael Zaeh¹ · Martin B. G. Jun² · Jihyun Lee³

Published online: 26 September 2023
© The Author(s) 2023

Manufacturing processes and systems form the backbone of the global economy and support the production of goods across a variety of industries. The manufacturing industries have seen considerable changes in recent years because of technological breakthroughs and a changing environment (e.g., COVID-19). Industries are quickly adopting advanced technology and automation to streamline processes, increase productivity, and improve overall efficiency. This trend enables faster and more accurate manufacturing while reducing human error and operating costs.

Industrial robots are playing a significant part in the advancement of manufacturing processes and systems. First, robots, which are designed to do repetitive operations with precision, speed, and consistency, boost efficiency and productivity by functioning 24 h a day, reducing production cycle times, and improving output. Robots optimize overall operations by freeing operators to focus on more difficult and value-added jobs. Secondly, robots can significantly reduce the risk of injury to operators. Tasks can be handled in hazardous manufacturing processes and systems without the associated risk of accidents by utilizing robots. Furthermore, robots offer scalability and flexibility in the manufacturing process. They can be easily programmed and reconfigured to meet changing production needs, allowing manufacturers to respond quickly to market demands and new product launches. As a result, manufacturers benefit

greatly from robots, which range from enhanced efficiency and productivity in manufacturing processes and systems to improved quality, workplace safety, and adaptation to new technologies.

The papers in this special issue, “Robots for Manufacturing Processes and Systems”, discuss the various aspects of robot applications for improving the performance of manufacturing processes and systems. More specifically, this special issue includes papers in the following areas:

- CAD/CAM for manufacturing robots
- Robotic machining
- Robot and machine tool integration
- Mobile robots for factory floor
- Next generation collaborative robots for advanced manufacturing
- Robotic material handling and assembly automation

We would like to express our sincere appreciation to all the authors as well as editorial members for their precious time and effort, and to Ms. Sung Gyung Lee of the Korean Society for Precision Engineering (KSPE) for her dedicated support during the review and production processes. We are also grateful to Prof. Byung-Kwon Min (Yonsei University, Korea), Editor-in-chief of IJPEM, and Prof. Hyeong-Joon Ahn (Soongsil University, Seoul, Korea), Senior Editor of IJPEM, for giving us the opportunity to publish this special issue.

✉ Michael Zaeh
michael.zaeh@iwb.tum.de

✉ Martin B. G. Jun
mbgjun@purdue.edu

✉ Jihyun Lee
jihyun.lee@ucalgary.ca

¹ Mechanical Engineering, Technische Universität München, Munich, Germany

² School of Mechanical Engineering, Purdue University, West Lafayette, IN, USA

³ Mechanical and Manufacturing Engineering, University of Calgary, Calgary, Canada

Funding Open Access funding enabled and organized by Projekt DEAL.

Open Access This article is licensed under a Creative Commons Attribution 4.0 International License, which permits use, sharing, adaptation, distribution and reproduction in any medium or format, as long as you give appropriate credit to the original author(s) and the source, provide a link to the Creative Commons licence, and indicate if changes were made. The images or other third party material in this article are included in the article's Creative Commons licence, unless indicated otherwise in a credit line to the material. If material is not included in the article's Creative Commons licence and your intended use is not permitted by statutory regulation or exceeds the permitted use, you will need to obtain permission directly from the copyright holder. To view a copy of this licence, visit <http://creativecommons.org/licenses/by/4.0/>.

Publisher's Note Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Michael Zaeh born 1963 in Coburg/Bavaria/Germany, studied Mechanical Engineering at the Technische Universitaet Muenchen and received a diploma in 1989. His diploma theses on the stability analysis of machine tools was awarded the Student Prize of the VDW 1989. He was then doctoral candidate under Prof. Dr.-Ing. Joachim Milberg at Technische Universitaet Muenchen from 1990 until 1993 (Dr.-Ing. in 1993) and department leader under Prof. Dr.-Ing. Gunther Reinhart. He

looks back at an industrial career in the machine tool industry from 1996 until 2002 (Gleason-Pfauter GmbH in Ludwigsburg). Since 2002 Michael F. Zaeh is full Professor for machine tools and manufacturing technology at Technische Universitaet Muenchen. He maintains several memberships in scientific institutions, such as The International Academy for Production Engineering (CIRP—associated member).



Martin B. G. Jun is a Professor of the School of Mechanical Engineering at Purdue University, West Lafayette, IN, USA. He received the BSc and MAsC degrees in Mechanical Engineering from the University of British Columbia, Vancouver, Canada in 1998 and 2000, respectively. He then received his PhD degree in 2005 from the University of Illinois at Urbana-Champaign in the Department of Mechanical Science and Engineering. His main research focus is on advanced multi-scale and smart manufacturing processes and technologies for various applications. His sound-based smart machine monitoring technology led to a start-up company on smart

sensing. He has authored over 160 peer-reviewed journal publications. He is an ASME fellow and Area Editor of Journal of Manufacturing Processes. He is also the recipient of the 2011 SME Outstanding Young Manufacturing Engineer Award, 2012 Canadian Society of Mechanical Engineers I.W. Smith Award for Outstanding Achievements, and 2015 Korean Society of Manufacturing Technology Engineers Damwoo Award. He has also been recognized as 20 most influential academics and 25 leaders transforming manufacturing in the Smart Manufacturing magazine.



Jihyun Lee is an Assistant Professor of Mechanical and Manufacturing Engineering at the University of Calgary in Canada. She has worked in the mechatronics field for over ten years. Her research on mechatronic systems has resulted in two knowledge and technology translations and over twenty journal papers. Dr. Lee serves as the PI for many domestic and international research projects focusing on robotic systems, manufacturing automation, and sensors. Dr. Lee has collaborated

with many Canadian and Korean industry partners. Dr. Lee received a B.S. from Yonsei University and an MS.c & Ph.D. from the University of Michigan-Ann Arbor. After graduation, she worked for 2.5 years as a senior researcher in the department of ultra-precision machines and systems at the Korea Institute of Machinery and Materials in Korea, where she contributed to manufacturing and mechatronics. Dr. Lee joined the University of Calgary in 2019 then is leading a research group, the intelligent automation research laboratory (iAR Lab).