

# Parameterizations for bead-like regular shapes in nodebased shape optimization

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# Outline

- 1. Introduction
- 2. Vertex Morphing
- 3. Bead Parameterization
- 4. Enhancement to variable bead heights
- 5. Enable full bead formation
- 6. Conclusion / Outlook



# Introduction

Free-form node-based parameterization techniques:

- Large freedom of optimal design
- Identification of patterns and interpretation of final shapes not straight forward







Introduction

- Bead shapes are preferred
- Patterns can be identified, interpreted



#### Figures from [Schwarz]





# Vertex Morphing





# Vertex Morphing



Detailed study: [Hojjat] [Bletzinger]



- Start from initial flat plate
- Updates only in defined "bead direction"
- Bead parameter  $\alpha$  goes from -1 (lower bound) to 1 (upper bound)









$$\nabla_{x}f \qquad x_{i} = \int F(\xi,\xi_{i},r)p \, d\Gamma = A_{ij} \cdot p_{j} \qquad x = Ap$$

$$\Delta x$$
Backward Filtering Optimization Algorithm Algorithm A\Delta p
$$\nabla_{\alpha}f \qquad \nabla_{p}f \qquad \Delta p \qquad \Delta p$$

Penalty term forces control values to go to either +1 or -1:  $\sigma = -p^2 + 1$ 







- Starting from initial flat plate
- Using bounding geometries





Filtered alpha field side view



v x

Filtered field top view ( $\alpha$ )



Discrete field in control space (p=±1)





Starting from an initially non-flat geometry







,Y ↓

Filtered field top view ( $\alpha$ )



Discrete field in control space (p=±1)





# **First Results**

Bead patterns have been realized with

- Vertex Morphing
- Parameterization with bead parameter  $\alpha$
- Penalty
- Variable bead heights
- Initially curved geometry

#### Problems:

- Avoid small bead "islands"
- Enable fully formed beads







Goal: avoid small islands in the discrete field and enable full beads



# Minimum Bead Member Size – Literature

Approaches by [Guest] and [Carstensen] for minimum length scale control in topology optimization.

- Split up design variables in two phases: solid and void
- Apply (non-)linear weighting in every node's neighbourhood
- Push weighted values to ±1 with regularized heaviside function
- Bring phases back together for final result









- New design variables  $\varphi$
- Filtered and split up in two phases:
  - *Positive* phase for upper bound  $\mu_{pos}(\Phi)$
  - *Negative* phase for lower bound  $\mu_{neg}(\phi)$
  - Parameter: value c at  $\phi = 0$  for hyperbolic tangent function ( $c = c_{pos} = c_{neg}$ )
- Bring together by  $\mu(\varphi) = \mu_{pos}(\varphi) \mu_{neg}(\varphi)$



$$\mu_p^e = \frac{\sum_{i \in N_p^e} w(\mathbf{x}_i - \bar{\mathbf{x}}^e) \cdot w_p(\phi_i)}{\sum_{i \in N_p^e} w(\mathbf{x}_i - \bar{\mathbf{x}}^e)}$$

Formula from [Carstensen]



Hyperbolic tangent function

$$w_s(\phi) = rac{1+lpha_s}{1+lpha_s \cdot e^{2n_s(\phi_{max}-\phi)}},$$
  
 $w_v(\phi) = rac{1+lpha_v}{1+lpha_v \cdot e^{2n_v(\phi-\phi_{min})}},$ 

where  $\phi_{range} = \phi_{max} - \phi_{min}$  is used to evaluate  $n_p$ :  $n_p = -\frac{2\ln(\alpha_p)}{\phi_{range}}.$ 

Formulae from [Carstensen]

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- New design variables  $\varphi$
- Filtered and split up in two phases:
  - *Positive* phase for upper bound  $\mu_{pos}(\phi)$
  - *Negative* phase for lower bound  $\mu_{neg}(\Phi)$
  - Parameter: value c at  $\phi = 0$  for hyperbolic tangent function ( $c = c_{pos} = c_{neg}$ )
- Bring together by  $\mu(\phi) = \mu_{pos}(\phi) \mu_{neg}(\phi)$
- Pushed to  $\pm 1$  by regularized heaviside function:  $h(\mu) = 1 - (e^{-\beta\mu} - \mu e^{-\beta})$ 
  - Parameter ß is the regularizor for  $h(\mu)$
  - ß is increased similarly to penalty
- $p = h(\mu)$





$$\mu_p^e = \frac{\sum_{i \in N_p^e} w(\mathbf{x}_i - \bar{\mathbf{x}}^e) \cdot w_p(\phi_i)}{\sum_{i \in N_p^e} w(\mathbf{x}_i - \bar{\mathbf{x}}^e)}, \qquad w(\mathbf{x}_i - \bar{\mathbf{x}}^e) = \begin{cases} \frac{r_{min,p} - ||\mathbf{x}_i - \bar{\mathbf{x}}^e||}{r_{min,p}} & \text{if } \mathbf{x}_i \in N_p^e \\ 0 & \text{otherwise,} \end{cases}$$

$$w_s(\phi) = rac{1+lpha_s}{1+lpha_s \cdot e^{2n_s(\phi_{max}-\phi)}}, \ w_v(\phi) = rac{1+lpha_v}{1+lpha_v \cdot e^{2n_v(\phi-\phi_{min})}},$$

where  $\phi_{range} = \phi_{max} - \phi_{min}$  is used to evaluate  $n_p$ :

$$n_p = -\frac{2\ln(\alpha_p)}{\phi_{range}}.$$

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- Chain rule for sensitivities:
  - $\frac{\partial f}{\partial \Phi_i} = \sum_{e \in N} \frac{\partial f}{\partial p} \frac{\partial p}{\partial \Phi_i} = \sum_{e \in N} \frac{\partial f}{\partial p} \frac{\partial p}{\partial \mu} \frac{\partial \mu}{\partial \Phi_i}$ known new contribution
  - $\frac{\partial p}{\partial \mu} = \frac{\partial h}{\partial \mu} = \beta e^{-\beta \mu} + e^{-\beta}$
  - $\frac{\partial \mu}{\partial \phi} = \frac{\partial w_{pos}}{\partial \phi} \frac{\partial w_{neg}}{\partial \phi}$

$$\frac{\partial w_{pos}}{\partial \phi_i} = \frac{1 + \alpha_s}{(1 + \alpha_s \cdot e^{2n_s(\phi_{max} - \phi_i)})^2} \cdot 2 \,\alpha_s n_s e^{2n_s(\phi_{max} - \phi_i)}$$
$$\frac{\partial w_{neg}}{\partial \phi_i} = \frac{1 + \alpha_v}{(1 + \alpha_v \cdot e^{2n_v(\phi_i - \phi_{min})})^2} \cdot (-2) \alpha_v n_v e^{2n_s(\phi_i - \phi_{min})}$$

Formulae from [Carstensen]







Parameters of the problem:

• Nonlinear weighting in  $\mu$  is defined by parameter *c* 

• Regularizor for the heaviside function ß (increases similar to the penalty previously)





# Minimum Bead Member Size – Results

- *c* = 0.01
- Increase of ß : ß \*= 1.1





# Minimum Bead Member Size – Results

- *c* = 0.001
- Increase of  $\beta$ :  $\beta *= 1.1$



# ТШП

# Conclusions / Outlook

Bead patterns have been realized with

- Vertex Morphing
- Parameterization with bead parameter  $\alpha$
- Penalty
- Variable bead heights
- Initially curved geometry
- Fully formed beads ✓

#### Outlook:

- Study influence of member size parameters
- Create feature based beads





# References

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Thank you for your attention!



# **Bead Parameterization Approach**

Example:

Initial design: flat plate

- Dimensions: 100 x 100
- Bead height: 5
- Filter radius: 7.5
- Thickness: 1
- Bead direction: vertical

Minimize compliance (no constraint)





#### Performance original bead parameterization







### Performance original bead parameterization







### Performance original bead parameterization







Objective

#### Performance variable bead height parameterization



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### Performance initially curved geometry





# Vertex Morphing

Filtering technique

Image with standard/simple optimization workflow (raw sensitivities – opt algo – design update) Maps the sensitivities from design space to "control space" and maps the "control updates" back to design space (figure)

Use control design variables p that describe the actual geometry x (shape parameterization) related by: x = A(p) with A the transformation (or scaling) matrix from the design (control) field s to the actual geometry x.



# Vertex Morphing

Notes from Majids Dissertation:

- The essence of the method is the filtering of the sensitivity field as well as the shape update vector by help of a suitable parametrization.
- The filtering (regularization) operations are derived consistently from the chain rule of differentiation
- Elaborate variable transformation enhanced with a suitable dimensional reduction for mesh quality regularization.
- explicit