Abstract:
In distributed manufacturing systems, the level of interoperability of hardware and software components depends on the quality and flexibility of their information models. Syntactic descriptions of input and output parameters, e.g., using interface description languages (IDL), are not sufficient when it comes to evaluating whether a manufacturing resource provides the capabilities that are required for performing a particular process step on a product. The semantics of capabilities needs to be explicitly modelled and must be provided together with manufacturing resources. In this paper, we introduce concepts developed by the German BaSys 4.0 initiative dealing with semantically describing manufacturing skills, orchestrating higher-level skills from basic skills, and using them in a cognitive manufacturing framework.

Stichworte:
Intelligent manufacturing systems, modeling of assembly units, device integration technologies, knowledge
modelling and knowledge based systems, ontology-based models interoperability

Kongress- / Buchtitel: 
Proceedings of the IFAC Conference on Manufacturing Modeling, Management, and Control (MIM)

Jahr: 
2019

Monat: 
Aug

Occurences: 
Einrichtungen > Fakultäten > Fakultät für Informatik > Lehrstühle der Informatik > Informatik 6 - Lehrstuhl für Echtzeitsysteme und Robotik (Prof. Knoll) > 2019

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